



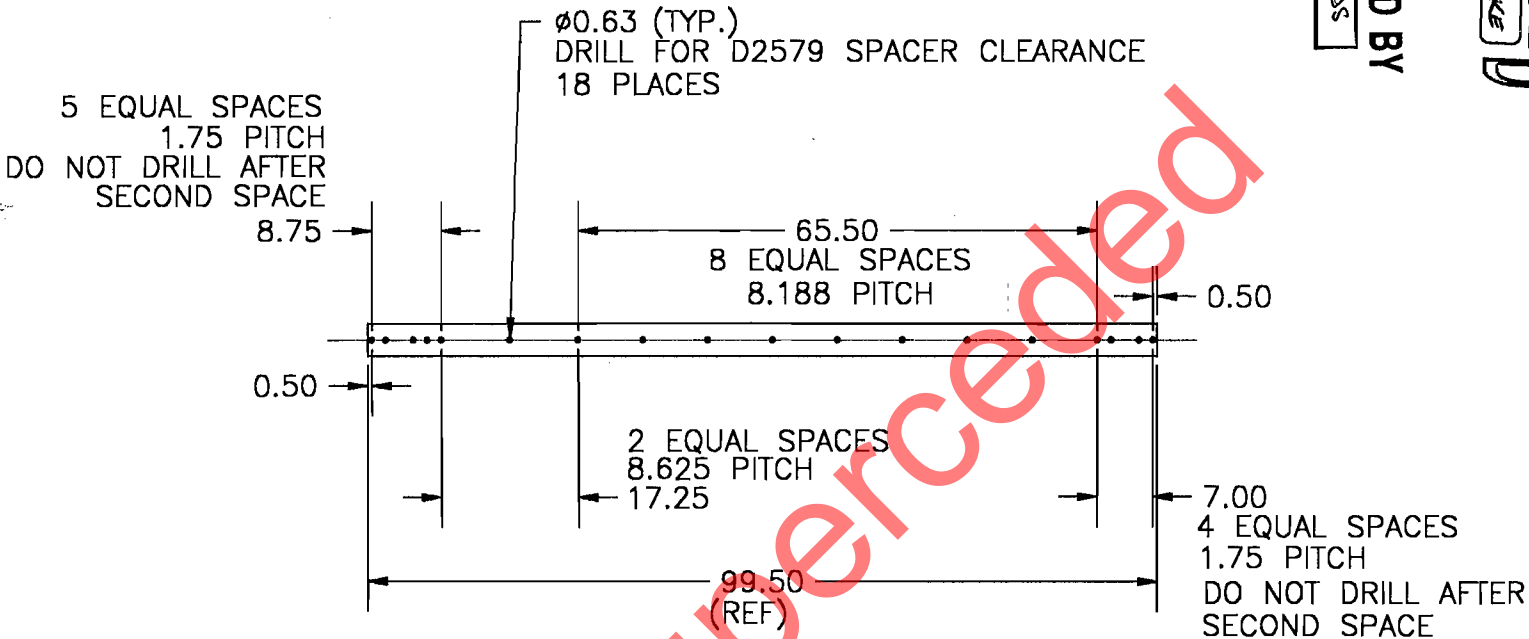
DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA			REV. B
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	D2596	SHEET 1 OF 1	
DATE	97.07.23	TITLE	205 WEB	SCALE	1:24
A	96.09.16	NEW ISSUE			
B	97.07.23	Ø0.63 HOLE WAS Ø0.56			

RELEASED
420723 KE
TSR 4331

SUPERCEDED BY

98.09.17 DS

REV. C



MANUFACTURED FROM D2500-3 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

EFFECTIVE	DEOS
9097 97/12/14 DS	

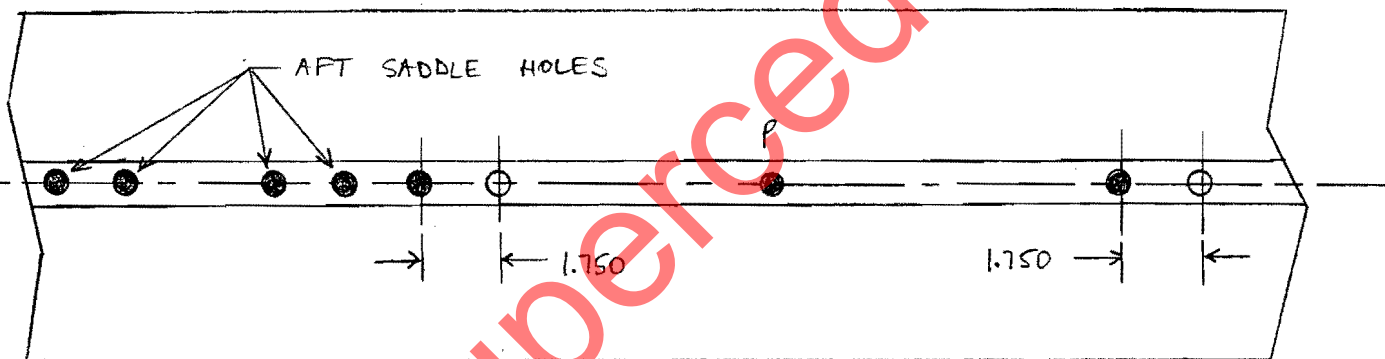


DESIGN DS	DRAWN BY DS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DEO 9097	REV. A SHEET 1 OF 1
DATE 97.12.14		TITLE 204/205 SKIDTUBE DRILLING CHANGE	SCALE NTS

DART ENGINEERING ORDER

TO AMEND DWGS: D2580 REV. B
D2590 REV. B
D2596 REV. B
D2597 REV. C

HOLE PATTERN FOR 204/205 SKIDTUBES SHOULD BE ADJUSTED
AS FOLLOWS:



NOTE: 1. ● = EXISTING HOLE
○ = NEW HOLE

2. WEB HOLES SHOULD BE DRILLED TO $\phi 0.63$ AS PER DWGS D2596 / D2597 (OPEN TO 0.500 IF ASSEMBLED TUBE IS BEING MODIFIED)
3. SKIDTUBE HOLES SHOULD BE DRILLED TO $\phi 0.500$ AND D2579 SPACERS SHOULD BE INSTALLED PER DWGS D2580 / D2590.
4. D2594 PLUGS SHOULD NOW BE INSTALLED IN HOLE MARKED 'P' ABOVE (TOTAL NUMBER OF PLUGS INCREASED FROM 14 TO 16)